

**CWIEME**  
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# **Utility Power Transformers: Navigating Demand, Innovation, and Supply Challenges**

In partnership with



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# 1. Executive Summary

**Amid growing demand and global supply chain strain, securing power transformers requires proactive planning, diversified sourcing, and smarter asset management.**

Power transformers have garnered heightened attention in the transmission and distribution (T&D) sector in recent years. As legacy equipment, they serve as a critical backbone of the electricity value chain, spanning generation, transmission, and distribution. At the same time, power transformers have been among the most affected technologies by global events and logistical challenges, including trade restrictions, raw material shortages, and widespread supply chain disruptions. Whether it's the original equipment manufacturers (OEMs) or the end customers, all stakeholders are facing challenges in building and maintaining a stable supply chain of the said equipment.

This whitepaper provides a comprehensive overview of the current landscape and outlook of the power transformers market. Being legacy equipment, this whitepaper briefly explains how power transformers have evolved to support the grid more efficiently.

In the following sections, it provides an overview of the global demand landscape of power transformers

with region specific insights. It also discusses the key drivers, especially the pivotal role of renewable integration, electrification, and aging infrastructure, that have caused an uptick in the demand for power transformers.

The topic of power transformers in the current global context remains incomplete without touching the supply-side situation. We present a comprehensive supply-chain analysis from the OEMs' perspective, including other factors such as raw materials supply and the talent gap faced in the T&D sector. Additionally, we have highlighted the implications and impact of supply chain challenges on end customers of power transformers, such as utilities and energy-intensive industries.

Finally, we share strategies and recommendations for the end customers, especially utilities, for risk mitigation when buying and securing power transformers. These insights empower stakeholders with actionable knowledge to make informed, resilient, and future-ready procurement decisions.



## 2. Importance of Transformers and Technology Evolution

### 2.1 Strategic Role of Transformers in Utilities

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A decade ago, a power transformer's job was simple — step up voltage and move electricity across vast distances. Today, imagine a utility deploying a new generation of smart, eco-friendly transformers that not only transmit power but also monitor grid health, detect anomalies in real-time, and use biodegradable insulation fluids.

These modern transformers help utilities reduce carbon footprints, extend asset life, and respond faster to grid stress or faults. As electrification accelerates and renewable integration expands, power transformers are no longer passive hardware—they are now intelligent, sustainable enablers of a more resilient and responsive energy future.

Modern power transformers typically operate at voltage ranges exceeding 40 kV, with large power transformers able to handle above 100 MVA. They often operate at ultra-high voltage levels such as 380 kV in Europe and even higher in specialized applications, ranging to 765 kV. Power transformers are critical components of modern electrical grids, stepping voltage levels up or down to facilitate efficient transmission and distribution of electricity, with minimal power dissipation. They are pivotal in interconnecting regional, cross-border transmission lines, ensuring power reliability and grid stability. Modern power transformers have applications in utilities, renewable energy, industrial plants, and urban infrastructure, through transmission grids, support in heavy machinery, and integration of variable energy inputs.

## 2.2 Technology Analysis of Transformers

Power and distribution transformers are significantly advancing, marking the beginning of a new era focused on enhanced safety, improved efficiency, and greater environmental sustainability.

As the electricity value chain evolves, powered by innovative grid technologies, how we generate, transmit, and consume energy is redefined. Once considered legacy infrastructure, power transformers are now at the forefront of this evolution, playing a critical role in shaping tomorrow's resilient, future-ready power grids.

**Figure 2.1:** Areas of Transformers Improvement



The advancement of transformer technology has marked a considerable transition from conventional oil-immersed transformers to more innovative alternatives such as dry-type transformers. For many years, oil-immersed transformers have been the benchmark in the industry due to their excellent cooling capabilities and capacity to manage substantial loads. Nevertheless, issues related to the environment, risks associated with fire safety, and the trend of urbanization have driven the shift

towards dry-type transformers, which are especially appropriate for use indoors and in densely populated regions.

Although oil-immersed transformers continue to lead the market, particularly in large-scale situations, dry-type transformers have gained popularity in North America and Europe, where strict environmental laws and urban planning standards facilitate their use.

## 2.2.1 Factors leading to Technological Shift:

A range of critical drivers is pushing distribution and power transformers toward greater innovation, reshaping how they function within modern energy systems:

- Urban growth and stricter environmental rules drive demand for safer, greener transformers like dry-type and ester-filled units—ideal for cities and sensitive areas.
- Renewable energy growth requires transformers that handle variable inputs; solid-state transformers (SSTs) offer efficient, stable integration into the grid.
- Smart transformer adoption is rising, reflecting the industry's push toward digital solutions for better performance and control.
- New materials like biodegradable fluids and advanced electrical steel enhance transformer efficiency and support sustainability goals.
- Supply chain delays make it crucial to extend transformer lifespan using preventive maintenance and real-time health monitoring enabled by digital tools.

## 2.2.2 Features of Modern Power Transformers

As market trends have evolved, particularly around sustainability, digitalization, and grid expansion, so have transformer designs and capabilities.

### Smart Transformers

Smart transformers offer real-time monitoring and analytics by integrating digital technologies, facilitating proactive maintenance, and enhancing grid operations. These transformers are equipped with sensors and IoT-enabled systems that enable operators to identify faults, improve performance, and anticipate failures in advance. This feature corresponds with the broader movement towards digital transformation within the energy industry.

### Ecofriendly & Safer Solutions

With improved safety, biodegradability, and extended lifespan, the adaptation of natural ester fluids as an alternative has caught the attention of many. They not only reduce the risk of catastrophic fires but also serve towards regulatory and sustainability compliance.

### Use of Better Materials

With technological progress, transformer materials have evolved to improve efficiency and performance. High-purity copper is now used for windings due to its superior electrical conductivity and lower resistive ( $I^2R$ ) losses, enhancing energy efficiency and thermal stability.

Transformer core materials have undergone a significant transition—from traditional silicon steel to Grain-Oriented Electrical Steel (GOES), and now increasingly toward amorphous steel. GOES features aligned crystal structures that minimize hysteresis and eddy current losses, significantly improving magnetic flux flow and reducing core losses.

However, amorphous steel offers even greater efficiency benefits, featuring a disordered atomic structure that dramatically lowers energy losses compared to GOES. This shift to amorphous materials is making modern transformers even more efficient, reliable, and better suited to meet today's growing energy demands.

## 2.3 Global Case Studies

The real-world impact of modern transformer innovation is best illustrated through global case studies that highlight their evolving role across diverse energy systems.

### 2.3.1 Eco-Friendly Upgrade: Ester Oil Transformers in European Grid

A major European utility integrated ester oil-filled power transformers from CHINT into its smart grids project to improve safety and sustainability. The use of biodegradable ester oil, known for its high fire point and low environmental impact, helped reduce fire risk while supporting eco-friendly operations. The utility reported a 15% improvement in grid efficiency and a 30% reduction in maintenance-related downtime, highlighting the operational and environmental advantages of switching from conventional mineral oils.

### 2.3.2 Digital Tech for Preventive Maintenance: CERN's Use of EcoStruxure

In 2023, CERN partnered with Schneider Electric to pilot the EcoStruxure™ Transformer Expert system on a 36-year-old oil-filled power transformer. This IoT-enabled solution provided real-time health diagnostics by analyzing key parameters like temperature, moisture, vibration, and partial discharge. The successful pilot prompted CERN to expand deployment across additional units, resulting in improved asset management, reduced downtime risk, and more efficient maintenance planning. The collaboration also led to feature enhancements tailored to CERN's operational needs, showcasing the system's flexibility and value in predictive maintenance.

### 2.3.3 Smart Power Transformers at Tata Steel

In 2020, Tata Steel initiated a significant upgrade of its power infrastructure by integrating TXpert™ Enabled transformers from Hitachi Energy at its Jamshedpur plant in Jharkhand, India. This initiative aimed to enhance operational efficiency, reduce downtime, and support the company's sustainability goals. The TXpert™ Ecosystem comprises digital sensors, the TXpert™ Hub, and asset performance management software, enabling real-time monitoring and predictive maintenance of power transformers.

The implementation of this technology provided actionable intelligence for predicting and preventing failures, thereby reducing unplanned outages and maintenance costs. By deploying these intelligent transformers, Tata Steel aimed to ensure smooth and enhanced business performance, aligning with its vision of zero failures. This case exemplifies how integrating innovative technologies into power transformers can be critical in modernizing industrial power systems, enhancing reliability, and supporting sustainable operations.

# 3. Power Transformers Global Demand Landscape

## 3.1 Global Landscape

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The global demand for power transformers, including all other essential energy infrastructure components, is driven by several key trends. These trends include the rapid adoption of renewable energy, the necessity to modernize aging grid infrastructure, and the increasing electrification across domestic, commercial, and transportation sectors.

Among these factors, the large-scale integration of renewable energy stands out as a primary driver. In 2024, approximately 700 GW of new renewable energy capacity was added globally, marking a record increase for the 22nd consecutive year, according to the International Energy Agency (IEA). This growth is expected to continue, with annual capacity additions projected to reach around

960 GW and cumulative installations expected to total 5,500 GW by 2030. This surge will further drive the demand for power transformers, which are crucial for integrating renewable energy sources into the grid.

Additionally, the need to reinforce and modernize power grids to address the challenges of extreme weather conditions and aging infrastructure has also fueled the market for power transformers. The North American and European regions play significant roles in this market.

Moreover, the massive electrification of the transport sector is a significant catalyst for transformer market growth across Europe, as grid operators and utilities adapt to new load profiles and infrastructure requirements.

## 3.2 Regional Demand Overview

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The global power transformer market demand in MVA is expected to grow at a steady compound annual growth rate (CAGR) of 4.4% from 2023 to 2030, presenting a stable and reliable investment opportunity. The Asia-Pacific (APAC) region dominates the market, accounting for nearly 45% of global demand. This is followed by North America and Europe, which represent 22% and 16% of the

market share, respectively. The utility sector is the primary demand center within these regions, responsible for approximately 80% of power transformer installations.

The promising outlook in these regions highlights the global shift towards sustainable energy solutions. Figure 3.1 provides a side-by-side comparison of the regional markets.



<a href="https://www.flaticon.com/free-icons/asia" title="asia icons">Asia icons created by amoghdesign - Flaticon</a>

**Figure 3.1:** High-Level Regional Comparison of Power Transformers Market Demand

This growth is primarily attributed to integrating renewable energy sources and ongoing efforts to expand the grid to accommodate rising electricity consumption. In addition, regions such as the Middle East and Africa (MEA) and South America offer significant growth opportunities due to planned developments across multiple sectors, which will translate into the demand for grid equipment, including power transformers. Key factors supporting this demand growth include increasing industrialization and a growing emphasis on deploying renewable energy.

### 3.2.1 Europe

#### Key Drivers

The European power transformer market is undergoing a structural transformation, driven by an aggressive push toward clean energy, widespread EV adoption, and the urgent need to modernize aging grid infrastructure. Along with national policies, regional initiatives such as the EU's Green Deal and Fit-for-55 targets have made decarbonization an operational imperative, significantly influencing the demand for power transformers.

Grid interconnectivity initiatives, such as the Ten-Year Network Development Plan (TYNDP), aim to expand cross-border capacity by 91 GW by 2030, laying the foundation for more integrated electricity markets and pushing demand for high-capacity transformers.

Europe's transformer market is also shaped by ecological regulations such as the EU's Eco-Design Directive, which sets stringent efficiency and material standards.

Countries like Germany, France, and Italy embrace ester-oil-based transformers to meet these requirements while aligning with net-zero goals. These shifts reflect a broader movement toward green technologies that lower lifecycle emissions, improve grid resilience, and comply with emerging EU taxonomy criteria.

### Notable Projects and Regional Initiatives

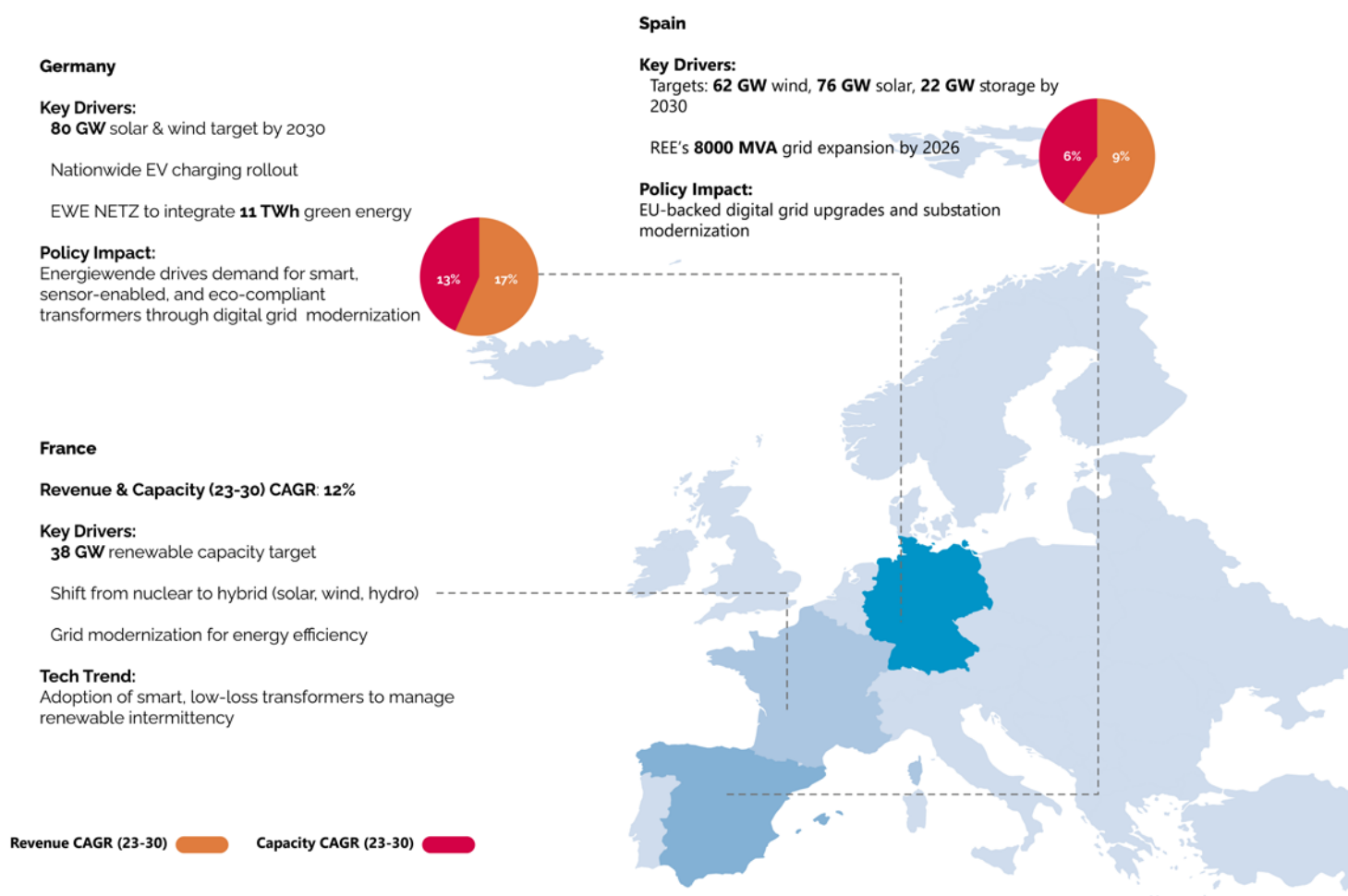
The transition to clean energy in Europe is anchored in large-scale infrastructure efforts:

- **North Sea Wind Power Hub:** A transformative offshore wind project involving Denmark, the Netherlands, and Germany, expected to supply up to 14 GW of offshore wind capacity, necessitating robust transformer installations for offshore grid integration.

- **TYNDP 2030:** The ENTSO-E's Ten-Year Network Development Plan aims to add 91 GW of cross-border transmission capacity by 2030, requiring high-capacity HV transformers.
- **EuroAfrica Interconnector:** A strategic cross-continent energy link connecting Egypt to Cyprus and Greece, supporting the flow of renewables between Africa and Europe.

### Market Insight and Country-Specific Analysis

According to PTR, the European transformer market is projected to grow at a 12.5% CAGR in revenue from 2023 to 2030. Demand is predominantly concentrated in the 150–420 kV voltage classes, accounting for over 61% of installations in 2023. The following countries represent the regional market's core growth hubs:



**Figure 3.2:** Demand overview of key countries in Europe

## 3.2.2 North America

### Key Drivers

The North American power transformer market is driven by aging infrastructure, a significant shift toward clean energy, and the increasing adoption of electric vehicles (EVs). With over 70% of transformers in the U.S. over 25 years old, there is a pressing need for replacements, particularly in grid modernization initiatives such as the Biden Administration's Infrastructure Investment and Jobs Act (IIJA) and Inflation Reduction Act (IRA). These initiatives aim to modernize the grid, expand transmission capacity, and support renewable energy integration, directly impacting transformer demand.

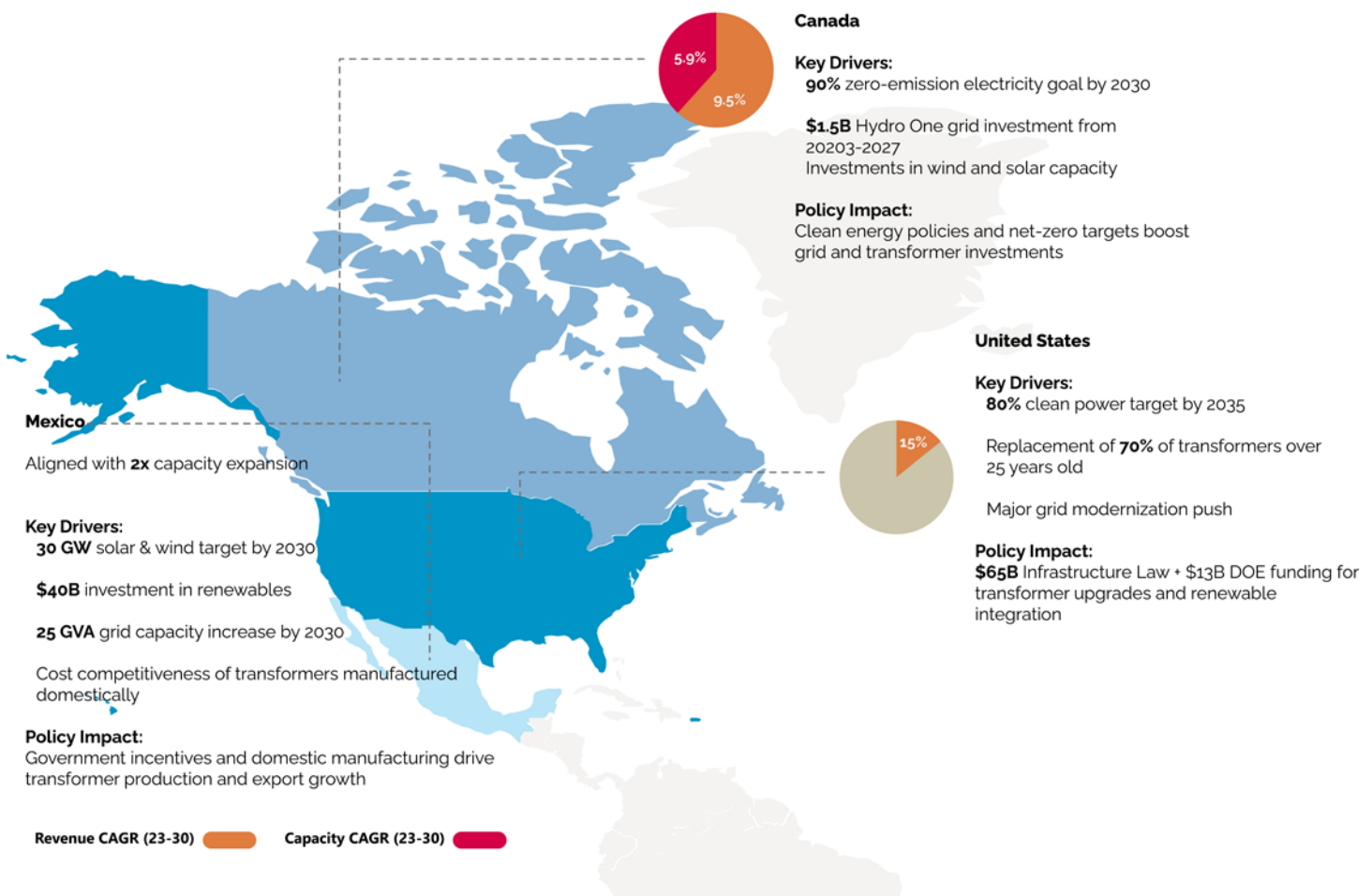
### Notable Projects and Regional Initiatives

- **Grid Expansion:** The U.S. Department of Energy's plan to increase transmission capacity by 60% by 2030 will necessitate significant investments in power transformers, especially as extreme weather events increase in frequency.

- **Canada's Renewable Integration:** With an ambitious goal to achieve 90% clean electricity by 2030, Canada is seeing investments such as Hydro One's \$1.5 billion plan for grid upgrades, which will significantly impact the transformer market.
- **Mexico's Expansion Plans:** The Mexican government's efforts to double its energy capacity with a focus on solar and wind energy will drive demand for new power transformers and grid modernization.

### Market Insight and Country-Specific Analysis

The North American transformer market is projected to grow at a 13% CAGR from 2023 to 2030. Key market drivers behind this demand are the replacement of aging infrastructure and supporting the transition to renewable energy.



**Figure 3.3:** Demand overview of key countries in North America

### 3.2.3 Asia Pacific

#### Key Drivers

APAC is the largest regional market for power transformers, driven by rapid industrialization, urbanization, and ambitious renewable energy targets. Countries like China and India are key drivers, with both countries setting aggressive renewable energy goals. The growing demand for electricity due to urban expansion and electrification also fuels the need for power transformers, especially to integrate renewable sources and modernize grid infrastructure.

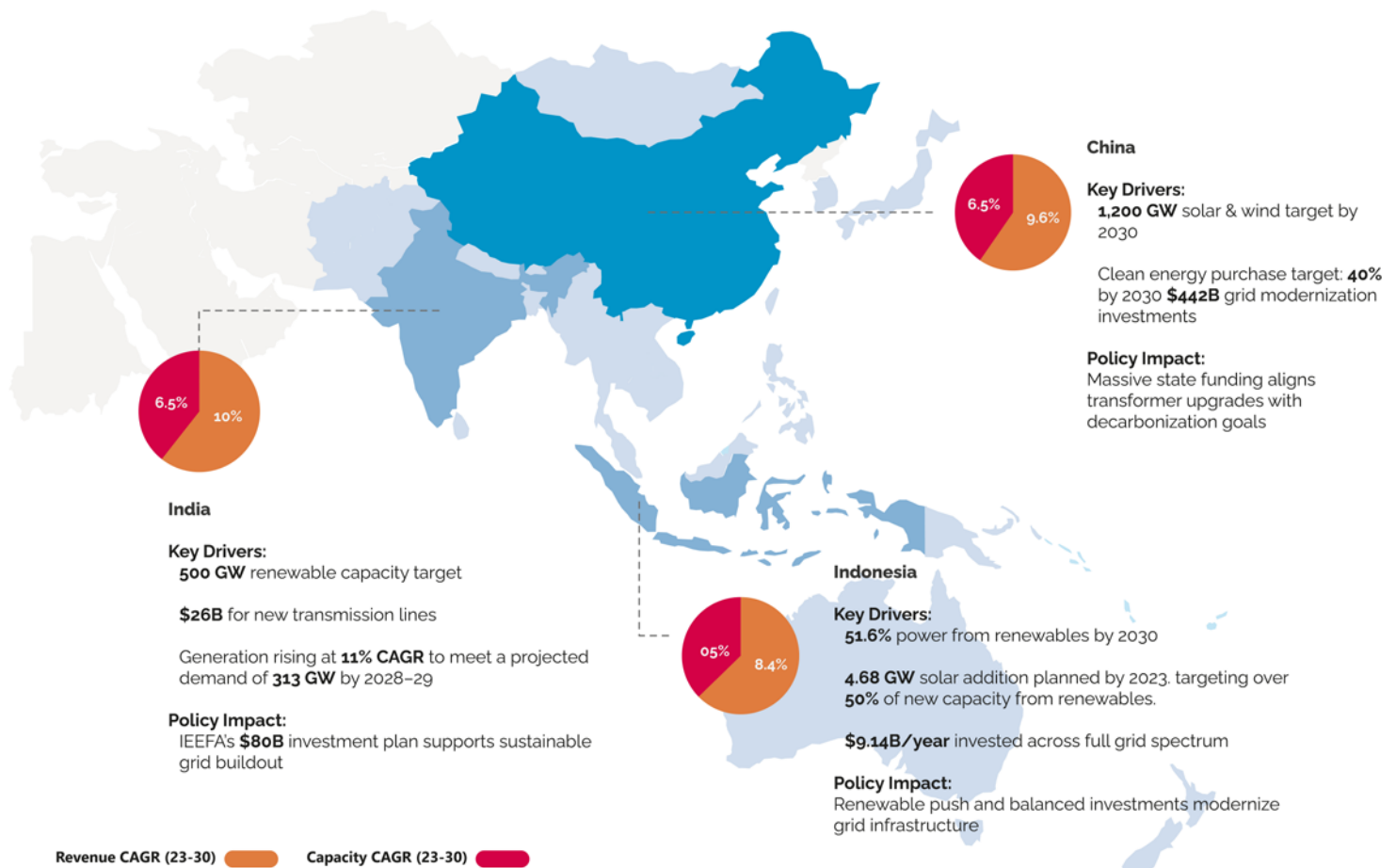
#### Notable Projects and Regional Initiatives

- **China's Renewable Energy Targets:** China's 1,200 GW solar and wind capacity target by 2030 will drive the transformer market, supported by State Grid Corporation's \$99 billion investment in transmission infrastructure.

- **India's Grid Expansion:** India plans to add 500 GW of renewable energy by 2030, with a \$26 billion investment in transmission lines, necessitating new transformer installations to handle increased renewable capacity.
- **Southeast Asia's Growth:** Countries like Vietnam and Indonesia are modernizing their grids and integrating renewables to meet the increasing power demand, leading to strong transformer demand.

#### Market Insight and Country-Specific Analysis

The APAC transformer market is forecasted to grow at 9.1% CAGR from 2023 to 2030. The market will be fueled by industrialization, urbanization, and renewable energy integration.



**Figure 3.4:** Map showing the demand overview of some key countries in APAC

## 3.2.4 Middle East & Africa (MEA)

### Key Drivers

The MEA region is rapidly industrializing and diversifying its energy mix, leading to extensive grid expansions and integrating renewable energy sources. Countries such as Saudi Arabia, the UAE, and Egypt are making significant investments in infrastructure, and ambitious renewable energy targets are driving demand for power transformers. Furthermore, the increasing energy demand in Africa is prompting the development of grid infrastructure, which is further boosting transformer demand.

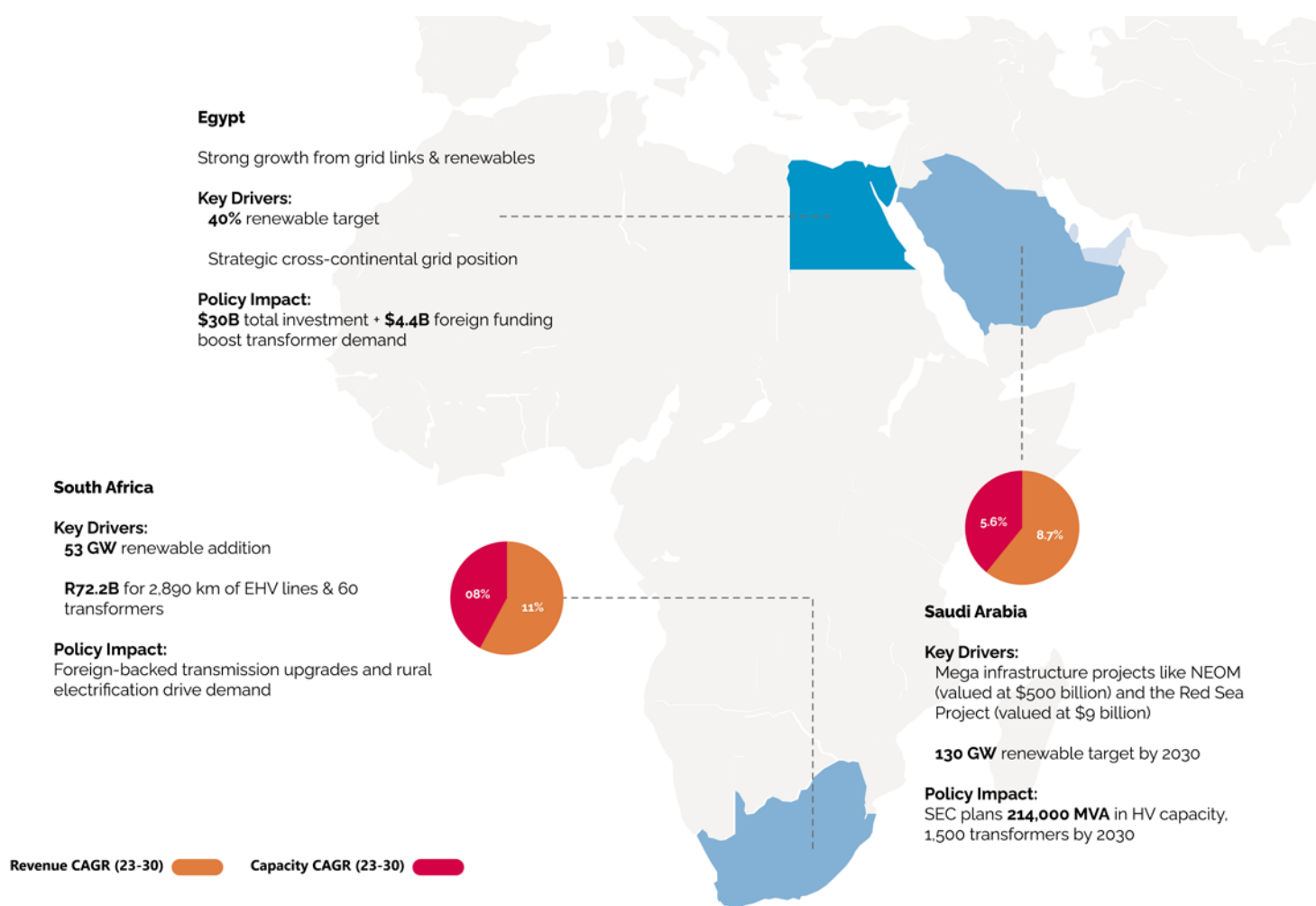
### Notable Projects and Regional Initiatives

- **Saudi Vision 2030:** Saudi Arabia's \$500 billion NEOM project and its goal of generating 130 GW from renewable energy are creating substantial demand for transformers, with the Saudi Electric Company (SEC) planning to add 214,000 MVAs of transmission capacity by 2030.

- **UAE and Egypt:** Both nations heavily invest in renewable energy and grid modernization, resulting in strong demand for transformers to support these initiatives.
- **South Africa:** Eskom's planned \$7.2 billion investment in renewable energy by 2030 emphasizes the region's commitment to grid upgrades and integrating renewable sources.

### Market Insight and Country-Specific Analysis

The MEA transformer market is projected to grow at a compound annual growth rate (CAGR) of 9.2% from 2023 to 2030, driven by infrastructure investments, renewable energy adoption, and grid modernization efforts.



**Figure 3.5:** Map showing the demand overview of some key countries in MEA

### 3.2.5 South America

#### Key Drivers

South America is experiencing significant growth due to urbanization, industrial expansion, and the increasing adoption of renewable energy. Countries like Brazil, Argentina, and Colombia are investing in grid upgrades and renewable energy projects, creating a rising demand for power transformers.

#### Notable Projects and Regional Initiatives

- Brazil's Renewable Energy Push:** Brazil aims to achieve 62 GW of wind, 76 GW of solar, and 22 GW of storage capacity by 2030. This goal will require substantial investments in grid expansion and transformer installations.

- Argentina's Energy Transition:** Argentina's plan to invest \$87 billion in renewable energy by 2030 is expected to significantly boost demand for transformers as the country integrates more wind and solar energy.
- Colombia's Offshore Wind Development:** Colombia's ambitious offshore wind initiatives will increase the demand for transformers to upgrade grid infrastructure.

#### Market Insight and Country-Specific Analysis

The South American transformer market is anticipated to grow at a CAGR of 3% from 2023 to 2030, with significant growth driven by investments in renewable energy and grid modernization.

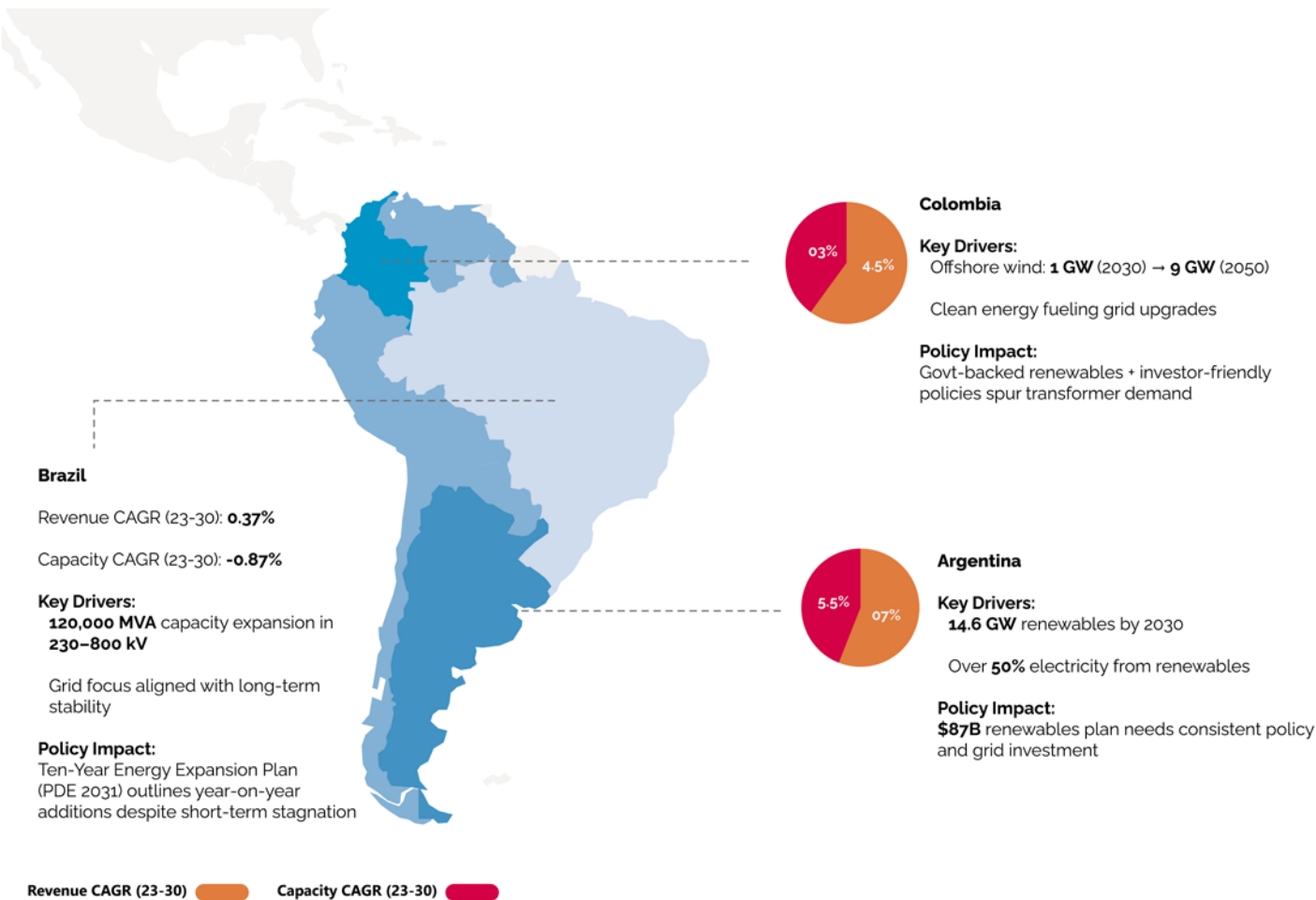


Figure 3.6: Map showing the demand overview of some key countries in South America



## 4. Supply Situation and Planned Investments

### 4.1 Production Capacity Overview:

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On a global scale, the installed production capacity of power transformers stands at ~3M MVA in 2024. The APAC region contributes more than a quarter of the global production capacity, where China accounts for nearly 70% of the regional production. Europe and North America follow the APAC region, contributing 10% and 6% of the global production of power transformers, respectively. South America and MEA, while not as dominant, still contribute to the remaining 4% of the production capacity.

APAC and Europe are essential in meeting the global demand for power transformers. Regional markets with relatively less production capacity, such as North America and MEA, largely depend on

the production capacities of APAC and Europe. This trend is much highlighted in the case of the USA, the primary demand center for power transformers in North America, where the significant demand for transformers is met by importing them from China and South Korea. In 2024, the power transformer imports from China doubled compared to 2023. Similarly, in MEA, the significant demand for power transformers is met by Indian, South Korean, and Chinese players.

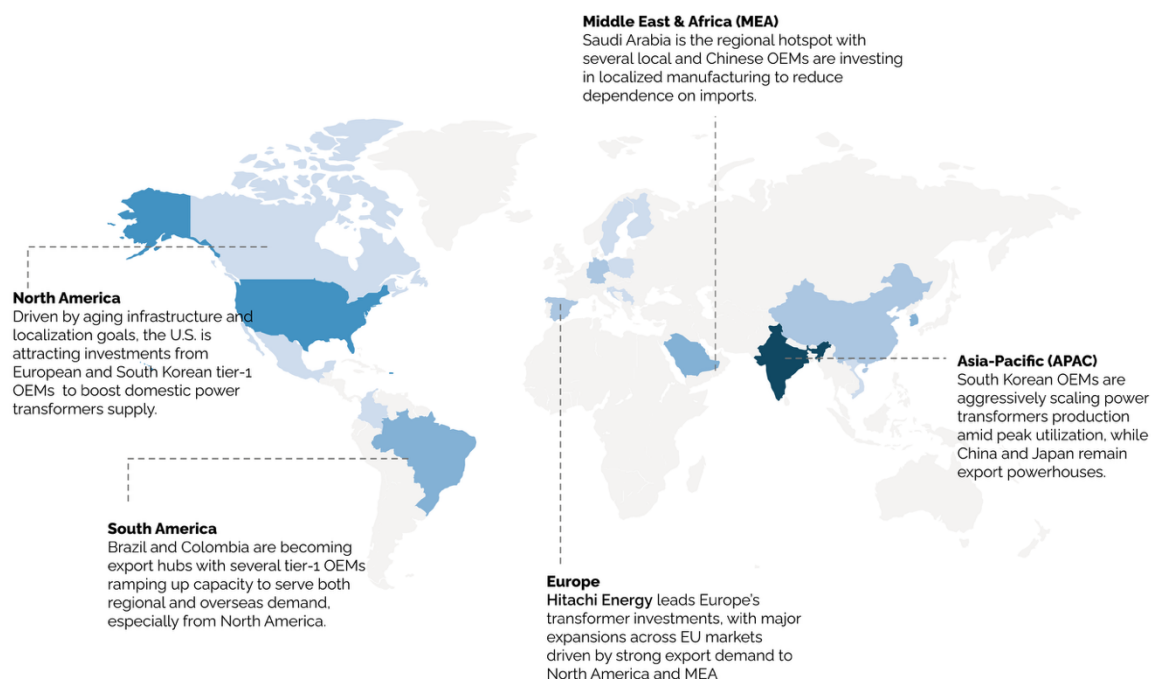
It is important to note that in the case of large power transformers (380 kV, >100 MVA), Europe is the major exporter, catering to the demand for North America and the MEA region.

### 4.2. Regional Capacity Landscape & Key Players:

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A notable global investment increase in power transformer production capacity expansion has been observed. The push for decarbonization, localization policies, and supply chain resilience drives

production capacity expansion. Global players stand out with multimillion-dollar expansions planned in their primary and secondary markets, targeting major demand centers in Europe, APAC, and the North Americas.



**Figure 4.1:** Regional Overview of Key Suppliers

The key players, including Hitachi Energy, Kolektor Etra, and Končar, are actively investing in capacity expansion, aiming to address the demand in European and other markets, including North America and MEA.

Similarly, South Korean players like HD Hyundai, Hyosung, and LS Electric operate at high utilization rates. They are actively investing in addressing the rising demand of the global market, particularly the import-based markets such as North America and MEA. Meanwhile, India has become a strategic base for large power transformers. CG Power, Hitachi Energy, and Toshiba TTDI are expanding their facilities significantly, highlighting India's growing role in the global supply chain.

The USA is a key market in North America with a significant demand for power transformers. Historically, the USA market has been among the biggest import-based markets relying on production facilities in

China and South Korea. However, the USA is focusing on reducing import dependency, with Siemens Energy, Hitachi Energy, and WEG establishing or expanding local facilities. The investments here are heavily skewed toward large power transformers, indicating long-term infrastructure reinforcement and modernization efforts.

In South America, key players, including WEG and Hitachi Energy, are shaping Brazil into a key export hub for large power transformers to other South American countries and North America. Likewise, Colombia is emerging as a small power transformer manufacturing center.

Lastly, the MEA also focuses on reducing import reliance. SPTC, Voltamp, and Elsewedy are front-runners, while Chinese OEMs (TBEA, LEEC, Chint) are poised to enter pending regulatory announcements. KSA's localization policy is one of the major drivers of foreign investment in expanding production facilities.

### 4.3. Planned Investments for Capacity Expansion:

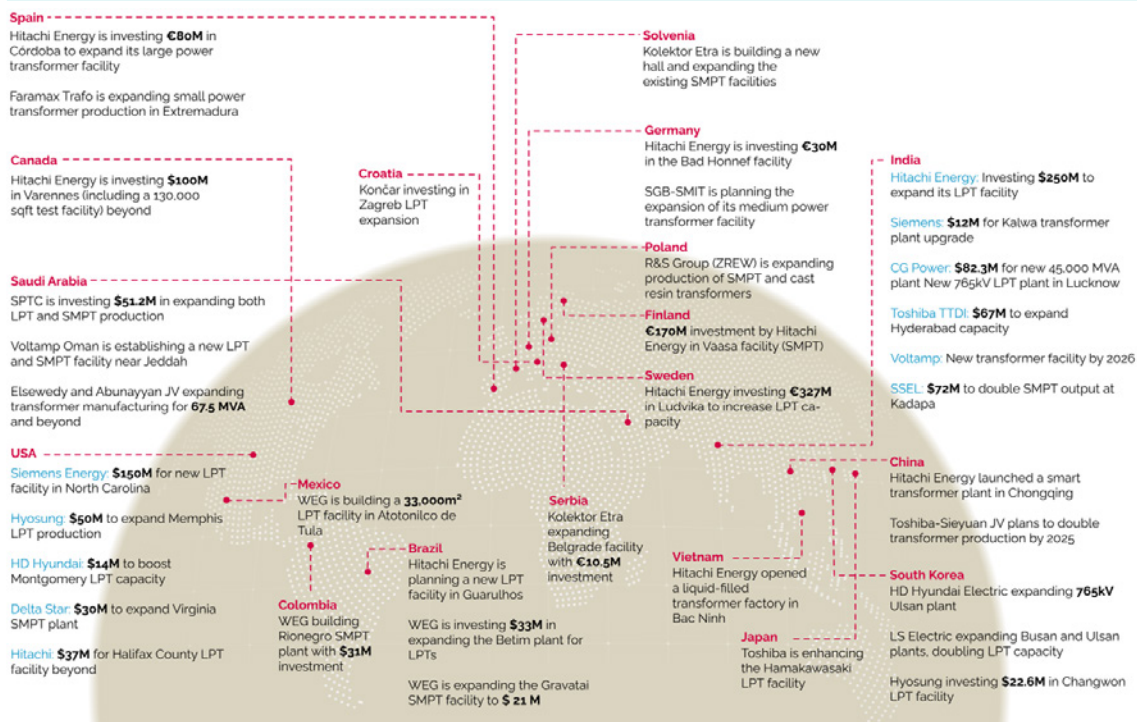


Figure 4.2: Map showing country-wise capacity investments

### 4.4 Global Production Capacity Growth Forecast

The global production capacity expansion in MVAs is anticipated to witness a steady increase with a CAGR of 2% from 2024 to 2030, reaching the production capacity of nearly 4 M MVA. Almost ~40% of this expansion is already backed by announced investments. Increasing electrification, renewable integration, grid upgrades, and localization efforts across critical regions underpin this capacity expansion.

- **APAC** remains the global epicenter of production capacity, contributing over 65% of total global transformer capacity in 2024 and 2030. China, South Korea, and India are at the forefront, serving not just regional demand but acting as critical export hubs to Europe, MEA, and the Americas.
- The **North American** market is expected to double its large power transformer production capacity by 2030, fueled by heavy infrastructure spending, supply chain localization, and U.S. policy support. Conversely, small power transformer production will sustain self-reliance, but it is not anticipated to grow significantly.
- **Europe** anticipates steady growth with a CAGR of 3%. Europe continues to be a premium export base, particularly for large power transformers serving overseas markets, while also expanding SMPT capacity to support decentralized renewable assets.

- **MEA**, especially Saudi Arabia, is rapidly scaling up under government-mandated localization policies. Players like SPTC, Vottamp, and Elsewedy are establishing new facilities, with Chinese OEMs poised to enter.
- **South America** shows moderate growth, with Brazil and Colombia acting as regional transformer assembly hubs serving domestic and nearshore markets.

By 2030, global utilization rates for large power transformers (LPTs) are expected to climb from ~70% to 80%, indicating tighter market conditions. In contrast, the small and medium power transformers (SMPT) segment, with a current utilization of ~55%, will see more modest improvements to around 65%, reflecting a more saturated supply base.

OEMs should focus LPT investments in North America, MEA, and export-driven hubs in Europe and APAC, while exercising caution in SMPT investments due to existing surplus and margin pressures. Strategic expansions by global players like Hitachi Energy, Siemens Energy, LS Electric, and HD Hyundai Electric highlight where future competitive pressure and supply chain resilience will emerge.

## 4.5 Barriers to Growth of Supply Capacity

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Despite the global push to expand transformer manufacturing capacity, several structural and operational challenges are expected to constrain supply-side growth through 2030. These limitations are particularly critical in markets already facing supply-demand mismatches and elevated lead times.

### 4.5.1 Infrastructure and Lead Time Bottlenecks

One of the primary constraints in capacity ramp-up is the long lead time required to build, equip, and operationalize new manufacturing facilities, especially for large power transformers (LPTs). In Europe and North America, lead times for LPTs can extend up to five to seven years, while even in APAC, where manufacturing is more agile, lead times are rising due to export demand. Delays in facility commissioning mean that many announced expansions will only begin contributing meaningfully after 2026.

### 4.5.2 Component and Raw Material Shortages

The transformer supply chain continues to be affected by critical component shortages, particularly on-load tap changers (OLTCs) and bushings. In regions like APAC, where transformer production has traditionally been quicker, these components often need to be sourced from Europe, where production capacity bottlenecks of some suppliers cause ripple effects in lead times. Given the heavy import dependency and ongoing tariff considerations, electrical steel availability, especially in North America, further complicates local manufacturing efforts.

### 4.5.3 Workforce and Skill Gaps

Several regions, notably the United States and Europe, are experiencing a shortage of skilled labor in transformer design, assembly, and testing. For example, manufacturing facilities in the U.S. are running at over 90% utilization, but a lack of a qualified workforce hinders further ramp-up. This shortage limits current production and makes it difficult for OEMs to scale quickly in response to surging demand.

### 4.5.4 Vendor Approval & Compliance Barriers

In many markets, particularly North America and Europe, OEMs must undergo rigorous vendor qualification processes to sell into utility or grid infrastructure projects. These lengthy approval cycles can delay market entry even if production capacity exists. This is a key barrier for Chinese and Indian manufacturers trying to tap into Western markets, despite having excess capacity.

### 4.5.5 Operational Inefficiencies and Utilization Gaps

In several emerging markets, such as India and parts of China, existing transformer facilities run at suboptimal levels, as low as 50–70% utilization, due to inconsistent demand, delayed orders, or outdated technology. While capacity may exist on paper, output remains below potential due to internal inefficiencies and supply chain gaps. This creates a misleading impression of global oversupply when, in reality, most regions cannot meet peak or surge demand timelines.

### 4.5.6 Cost and Margin Pressures in SMPT Segment

The primary limiting factor for small-to-medium power transformers (SMPTs) is economic rather than structural. With a global utilization of ~55%, significant existing capacity has led to intense price competition and margin pressure. As a result, many OEMs are cautious about expanding SMPT manufacturing, especially in regions with volatile or subsidized renewable deployment patterns.

# 5. Power Transformers

## Supply-Demand Analysis

### 5.1 Current Demand-Supply Balance in Power Transformer Market

The power transformer market is navigating a significant imbalance between supply and demand, driven by rising electrification needs, renewable energy integration, and aging infrastructure. As of 2024, annual demand for large power transformers (LPTs) stands at 103,000 MVAs, while total production capacity is limited to 70,000 MVAs, resulting in a substantial deficit. Similarly, the small-to-medium power transformer (SMPT) segment faces a deficit, with demand at 131,000 MVAs compared to a production capacity of 130,000 MVAs. This mismatch highlights the growing strain on manufacturing capacities worldwide.

While global LPT demand is projected to grow at a CAGR of approximately 6% from 2024 to 2030, production capacity is expanding at a slower rate of only 3% during the same period. For SMPTs, the situation is even more challenging, as production capacity is growing at a meager 2% CAGR, far below the 6% CAGR of demand. This widening gap is exacerbated by bottlenecks such as the scarcity of critical materials like electrical steel, which further constrains manufacturing capabilities.

On a regional level, the dynamics vary significantly:

- North America:** The region is heavily import-dependent, with 80% of LPT demand met through imports, primarily from Europe and APAC. By 2024, North America was facing a deficit of 34,000 MVAs for LPTs and SMPTs, despite ongoing efforts to expand domestic capacity.
- Europe:** Europe is relatively self-sufficient, with a surplus of +470,000 MVAs for LPTs but a minor deficit of -4,000 MVAs for SMPTs. The region already supplies 40% of U.S. LPT imports, underscoring its role as a key exporter.
- Asia Pacific:** Asia Pacific is poised to emerge as a global leader in power transformer manufacturing. In APAC, LPT utilization is 60–70% and SMPT around 50–60%, with major manufacturers running at full capacity in 2024 to meet regional and global demand.
- Middle East and Africa (MEA):** MEA faces significant supply deficits as large power transformers account for 90% of imports in the MEA region, primarily sourced from Europe and APAC, due to limited local production.

| Region               | LPT Supply-Demand Gap by 2024 (MVAs) | SMPT Supply-Demand Gap by 2024 (MVAs) | Key Insights   |
|----------------------|--------------------------------------|---------------------------------------|--|
| North America        | -33000                               | -1000                                 | 80% of LPT demand met via imports; high dependency on Europe and APAC                    |
| Europe               | +110,000                             | +15,500                               | Relatively self-sufficient; supplies 40% of U.S. LPT imports                             |
| Asia Pacific         | +513,000                             | +767,000                              | Rising global manufacturing hub; China accounts for 70% of total LPT production capacity |
| Middle East & Africa | -118,000                             | -22,000                               | High deficits, dependent on imports due to urbanization and industrialization            |

These regional disparities underscore the challenges faced by import-dependent regions and highlight the opportunities for regions with surplus capacity to capitalize on their manufacturing capabilities.

## 5.2 Supply-Demand Balance Outlook in Power Transformer Market

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Looking ahead, the supply-demand balance in the power transformer market will be shaped by several key factors, including trade tariffs, localization policies, and global decarbonization efforts. Trade tariffs, in particular, are expected to play a pivotal role in reshaping market dynamics.

- **US Section 301 Tariffs:** Under the new administration, a 10% tariff has been imposed on power transformer imports from China, reflecting efforts to protect domestic manufacturers. Despite this, Chinese exports to the U.S. nearly doubled in 2024 compared to 2023, indicating the resilience of Chinese manufacturers. However, stricter regulations could limit China's ability to export into the US market.

- **EU Carbon Border Tax:** The EU's carbon border tax increases the cost of foreign transformers, particularly from China and India, incentivizing local manufacturing. This policy aligns with the broader European Green Deal, which aims to reduce greenhouse gas emissions by 55% by 2030 compared to 1990 levels. The shift toward renewables and smart grids is expected to drive robust demand for transformers in Europe.

If stricter trade and vendor approval regulations are imposed, China's ability to supply to the world's major demand centers will be significantly curtailed. In such a scenario, regions like APAC (excluding China), Europe, and North America will need to ramp up local manufacturing to bridge the supply-demand gap.

## 5.3 Impacts of Trade Tariffs

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- The imposition of protectionist trade measures—most notably under the U.S. Section 301 tariff framework—has caused a lot of distortion in the global power transformer supply chain. A 25% tariff on imported steel and aluminum, including grain-oriented electrical steel (GOES), has significantly increased input costs for transformer manufacturers and extended lead times for project execution. As a result, these measures are already delaying critical infrastructure timelines, particularly in the renewable and grid modernization sectors.
- With major exporter nations such as China and Mexico affected by these tariffs, global procurement strategies rapidly shift toward alternative sourcing channels. Small manufacturers from countries like Pakistan have commenced transformer exports to the United States. This development demonstrates how trade restrictions on traditional suppliers open opportunities for non-tariffed, emerging market manufacturers to access high-demand regions like North America.
- Concurrently, OEMs with a global footprint are accelerating localization efforts to safeguard against regulatory risk. Several companies are planning strategic investments to expand their manufacturing operations within the U.S., reducing dependency on imported transformers and aligning with national industrial policy shifts.
- While these tariffs have introduced near-term disruptions, including increased capital expenditures for utilities and extended procurement cycles, they also catalyze structural transformations within the transformer industry. From reshaping global supply chains to stimulating regional manufacturing capacity, trade tariffs are now a central factor influencing transformer availability, cost structures, and vendor diversification strategies worldwide.

## 5.4 Allied Issues Hampering Power Transformer Supply and Demand

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The global power transformer supply chain faces critical upstream and component-level constraints limiting the industry's ability to meet rising demand. These challenges stem from raw material shortages, bottlenecks in specialized component manufacturing, and evolving compliance standards.

### Key issues include:

- **Copper Supply Constraints:** The surge in global demand for copper, driven by the rapid deployment of renewable energy infrastructure, electric vehicles (EVs), and battery energy storage systems, is placing significant pressure on global supply chains. According to a recent report, global copper demand will rise by approximately 1 million metric tons annually until 2035, far exceeding the current mining and processing expansion pace. This imbalance directly affects the availability and cost of copper windings, a critical component in transformer manufacturing.
  - **Shortage of Grain-Oriented Electrical Steel (GOES):** GOES, vital for transformer core efficiency, remains a constrained resource due to limited global production capacity and long-term underinvestment in new manufacturing facilities. Several U.S. utilities have cited delays in substation construction due to difficulties in sourcing high-grade electrical steel, resulting in significant project postponements and cost overruns.
  - **Extended Lead Times for Critical Transformer Components:** Lead times for essential transformer components such as on-load tap changers and bushings have increased considerably. In some cases, procurement timelines for specific tap changer models now exceed 40–45 weeks, significantly affecting transformer assembly schedules. Hitachi Energy, a major supplier, has acknowledged these component-level delays in its 2024 operations update, attributing them to supply chain stress and limited production slots.
  - **Compliance-Driven Design and Supply Challenges:** Increasingly stringent international standards—particularly related to energy efficiency, fire safety, and grid interoperability—complicate transformer production. Manufacturers must now navigate region-specific regulatory frameworks, such as IEEE, IEC, and GOST standards, which increase design complexity and often require multiple product variants, thereby straining production planning and delivery timelines.
- These allied issues are not isolated; they are interconnected and require synchronized responses from the public and private sectors. Strategic investments in material extraction, component localization, and harmonized standards development will be critical in resolving the current supply bottlenecks in the global transformer industry.



## 6. Implications for the Utilities

### 6.1 What does the supply demand situation mean for the utilities?

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#### 6.1.1 Operational Delays and Service Interruptions

Supply chain disruptions have significantly extended lead times for procuring new or replacement power transformers, sometimes stretching to 18–36 months. This poses a critical risk for utilities operating in regions with aging infrastructure. Consider a hypothetical regional utility in the Midwest U.S. that experiences a catastrophic transformer failure during peak summer demand. With no immediate spare on hand and lead times for a new unit estimated at 20 months, the utility is forced to implement rolling blackouts, leading to customer dissatisfaction, regulatory scrutiny, and financial penalties. This scenario underscores how delays in transformer procurement directly translate into service reliability issues and reputational harm.

#### 6.1.2 Increased Capital Lock-In and Budgetary Pressures

As transformer prices surge due to raw material inflation and global demand, utilities are compelled to allocate a higher share of their capital budget to fewer assets. Imagine a European municipal utility planning a substation upgrade as part of its decarbonization strategy. Due to longer delivery timelines and upfront payment demands by manufacturers, the utility has to divert funds from renewable integration projects to secure transformers in advance. This shift delays sustainability goals and ties up capital in non-performing assets while they await deployment, reducing financial flexibility across other critical projects.

### 6.1.3 Compromised Emergency Preparedness

Extended lead times compromise a utility's ability to respond to natural disasters or unforeseen equipment failures. In 2023, a real-world case in California saw a utility struggle to replace a transformer damaged during a wildfire. With no compatible spare in its fleet and a backlog at the manufacturer, the utility had to lease a temporary mobile substation at a premium cost, while nearby communities faced week-long outages. This incident highlights how prolonged supply cycles reduce a utility's resilience in emergencies, emphasizing the need for strategic inventory planning and regional coordination.

## 6.2 Strategic Recommendations for Risk Mitigation

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### 6.2.1 Prioritization of Greenfield vs Brownfield Projects

In the face of prolonged lead times and limited transformer availability, utilities can mitigate procurement risks by prioritizing brownfield projects over greenfield developments. Brownfield sites often already house core infrastructure—including transformers, switchgear, and transmission lines—that can be upgraded or repurposed with minimal new equipment. By investing in modernizing existing assets, utilities can significantly enhance capacity, achieve higher MVA ratings, and support grid expansion efforts without the delays associated with full-scale builds. For example, retrofitting an existing substation with advanced monitoring, cooling enhancements, and optimized load tap changers can extend asset life and improve performance, all while circumventing the need for long-lead procurement cycles. This approach enables faster deployment, reduced capital expenditure, and greater adaptability in meeting near-term demand and resiliency targets.

### 6.2.2 Extending the Lifespan of Existing Transformer Fleet

To reduce dependency on new equipment amid extended lead times, utilities should focus on maximizing the life and performance of their existing transformer fleet. This can be achieved through a combination of intelligent monitoring and data-driven maintenance strategies:

- **Online Monitoring:** Implementing real-time monitoring tools, such as dissolved gas analysis (DGA), temperature sensors, and load tracking, helps utilities detect early signs of stress or degradation. This allows for timely interventions, preventing major failures and reducing downtime.
- **Predictive and Preventive Maintenance:** Routine inspections using techniques like thermal imaging, oil sampling, and partial discharge testing can identify aging components before they fail. Scheduling maintenance based on the asset condition rather than fixed intervals ensures better reliability and extends service life.

### 6.2.3 Supplier Diversification and Optimizing Vendor Approval Process

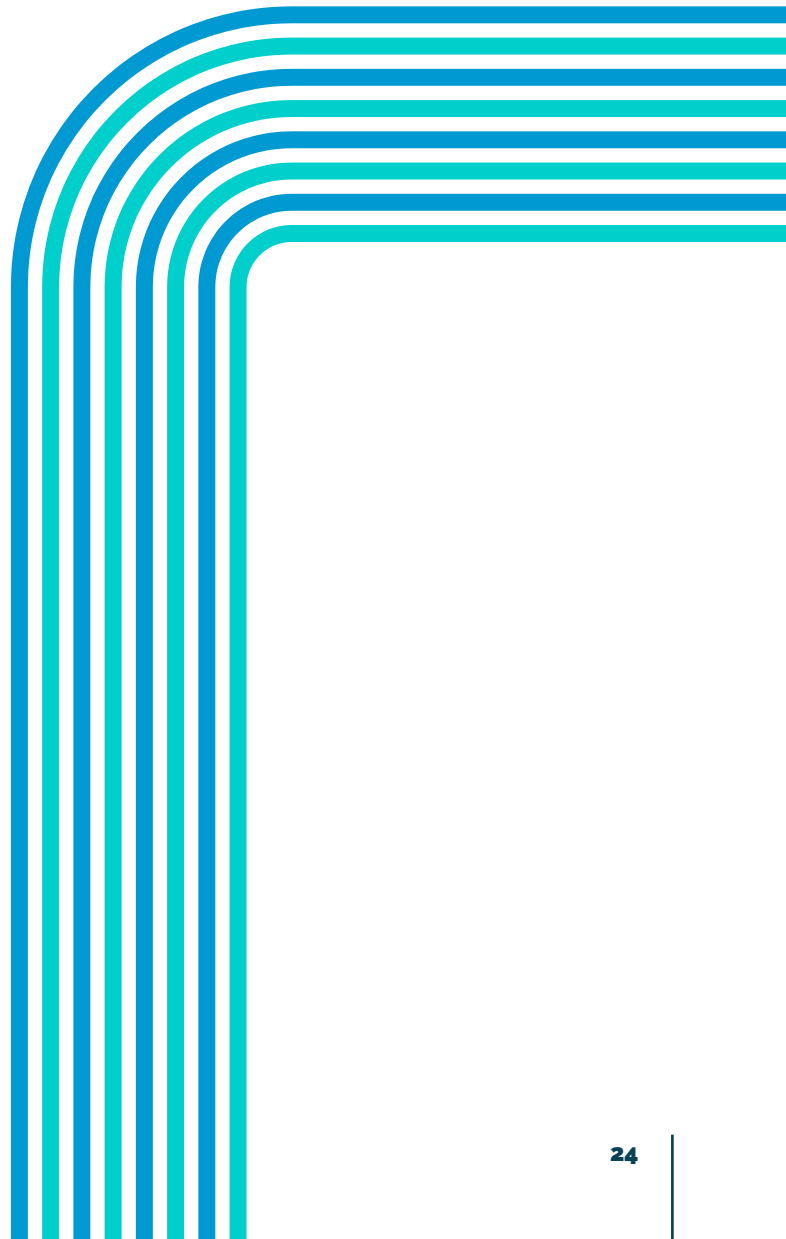
Relying on a narrow supplier base increases exposure to delays and disruptions. Utilities should proactively engage and evaluate new, qualified transformer vendors, especially regional or emerging ones, to enhance sourcing flexibility. To support this, the vendor approval process must be simplified. By adopting standardized criteria and faster onboarding steps, utilities can ease entry for reliable suppliers while maintaining quality standards. This approach boosts supply chain resilience and encourages healthier competition.

### 6.2.4 Strengthen Supplier Partnerships

Utilities can reduce supply chain risks by providing suppliers with long-term project forecasts and procurement plans. This visibility allows manufacturers to plan better production schedules, secure raw materials in advance, and streamline logistics. It also builds supplier confidence, reassuring them that investments in expanding capacity or ramping up production will be backed by steady demand. This proactive collaboration leads to shorter lead times, prioritized orders, and stronger, more reliable partnerships.

### 6.2.5 Mobile Transformers and Rental Models for Emergency Preparedness

To navigate long transformer lead times and reduce exposure to unplanned outages, utilities should consider integrating mobile transformers through rental or leasing agreements. These units offer a flexible, rapid response alternative that can be deployed temporarily during maintenance, grid expansions, or emergency failures. A notable example is Avangrid's collaboration with Hitachi Energy, where mobile transformers with multi-voltage configurations were used to bridge the power supply during critical infrastructure upgrades and weather-driven events. This model not only minimizes downtime but also avoids significant upfront capital investment, offering a scalable, on-demand solution to maintain grid reliability under unpredictable conditions.



## 7. Conclusion

Throughout this paper, we explored how the role of power transformers has expanded in both scope and sophistication, becoming central not only to grid operations but also to modern priorities like digitalization, sustainability, and energy transition. Their evolution reflects the growing complexity of today's power systems and the need for smarter, safer, and more resilient infrastructure solutions. With demand for power transformers steadily rising—driven by electrification, renewable integration, and aging infrastructure—ensuring a stable and responsive supply chain is no longer optional. Long lead times, manufacturing constraints, and logistical disruptions pose significant risks to project timelines, grid reliability, and financial performance. Building supply chain resilience must therefore be a strategic priority.

To mitigate these risks, utilities must diversify their supplier base, adopt agile sourcing models such as mobile or rental transformers, and invest in long-term asset reliability through preventive and predictive maintenance. Integrating digital monitoring tools and embracing brownfield upgrades can further reduce procurement dependency while enhancing operational flexibility.

In conclusion, addressing transformer supply challenges requires more than short-term fixes—it calls for strategic foresight, collaborative supplier relationships, and smart asset stewardship. The utilities that act now will be best positioned to power a more resilient and future-ready energy landscape.

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