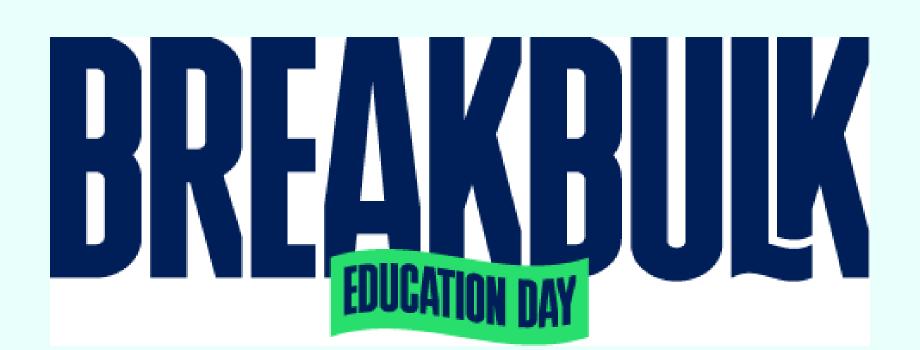
DRIVING THE BLUE ECO! TEXAS A&M UNIVERSITY AT GAL





ABSTRACT

The U.S. auto industry is experiencing a strategic shift, with companies such as Honda signaling a move away from foreign production models toward domestic manufacturing of electric vehicles (EVs). This study evaluates the feasibility of relocating EV production to the United States through a three-pillar framework. First, it examines whether U.S. ports and supporting landside infrastructure can accommodate increased automotive volume. Second, it assesses the capacity of shipping carriers to transition effectively to domestic distribution. Third, it analyzes workforce readiness and scalability to meet heightened production demands. Together, these factors provide a coordinated approach to understanding the viability of domestic EV production and its implications for U.S. economic and industrial policy.

Introduction

In recent years, demand for electric vehicles (EVs) has grown

rapidly, driven by global efforts toward sustainable

transportation and greater consumer awareness of

environmental issues. Stricter emissions regulations and

government incentives have further accelerated adoption,

pushing automotive manufacturers to scale up production. At the

same time, shifting economic conditions and geopolitical factors

have forced companies to rethink their production strategies. In

particular, tariffs and trade policies are reshaping supply chain

manufacturers can reduce tariff-related costs, improve supply

market—positioning themselves competitively in the evolving

chain efficiency, and better serve the growing domestic EV

ytomot<u>ive landscape</u>

dynamics. By relocating production facilities to the United States,

METHODOGLY

This study uses a mixed-methods feasibility analysis to assess relocating EV production to the U.S., focusing on three pillars: Port & Infrastructure: Analyzes U.S. port capacity and upgrade needs using throughput statistics, federal reports, and capacity modeling.

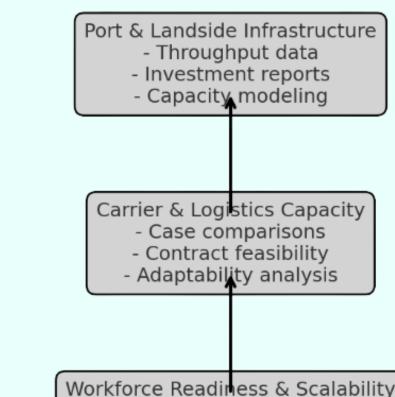
Logistics Capacity: Reviews domestic vs. international shipping practices through case studies, carrier data, and contract analysis.

Workforce Readiness: Uses BLS data and training pipeline studies to forecast labor demand, identify skill gaps, and evaluate scalability.

By combining quantitative analysis, case studies, and scenario modeling, the study offers a comprehensive view of the practiculity of domestic FV production.



1000000



Feasibility Assessment - Integrated findings Policy & investment recommendations

- Labor data Training pipeline Demand forecasting

TOP SEVEN VEHICLE HANDLING PORTS



PORT-RELATED EXPENDITURES



PATH FORWARD



Port & Landside Infrastructure The top U.S. auto-handling ports

The top U.S. auto-handling ports (Baltimore, Brunswick GA, Jacksonville FL, Los Angeles/Long Beach) handled ~2.3 million vehicles in 2023.



Carrier & Logistics Capacity

Current carriers are optimized for international auto shipping. A domestic model would shift emphasis to rail + trucking for distribution.

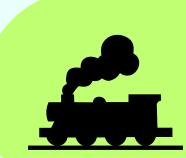


Workforce Readiness & Scalability

The EV transition requires not just auto assembly but also battery production expertise.



U.S. needs an estimated 80,000 additional EV battery workers by 2030 (U.S. Dept. of Energy, 2023).



U.S. railroads carried over 1.2 million automotive units in 2022 (Association of American Railroads)



CHALLENGES

- Risks: Port congestion, rail strikes, battery safety concerns, labor shortages.
- Impact Example: 2021–22 semiconductor shortage reduced U.S. auto production by 2.2 million vehicles (Center for Automotive Research).
- Mitigation: Strategic reserves of key materials, stronger labor pipeline, publicprivate partnerships.

CONCLUSION

Rising EV demand, stricter policies, and tariff pressures make U.S. production an attractive option. This study shows that port capacity, logistics, and workforce readiness are key factors, positioning domestic production as both practical and strategic for the growing EV market.

Domestic Alternatives for EV Production: A Feasibility Study for Moving Automotive **Production to the United States**

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